



Werner Müller GmbH  
PVC-Kaltschweißtechnik

## Cold-Welding of PVC-floor coverings / PVC-wall coverings with gaps (0.3 to 4 mm) and PVC-wallpapers

### Repair works

7 | 10

## ► TYPE C PVC-Cold-Welding Paste



### Field of application

- Seam sealing of PVC-floor coverings / PVC-wall coverings with **gaps of 0.3 to 4 mm** (repair works)
- PVC-wallpapers

### Characteristic

- **C-nozzle** (with attachment for narrow gaps)

### Properties

- can be used with or without attachment
- narrow gaps and PVC-wallpapers – with attachment
- wide gaps – without attachment

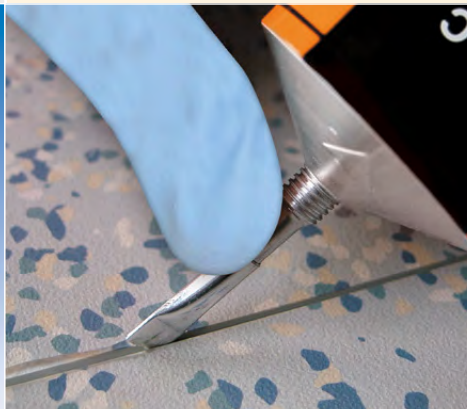
### Process

TYPE C is used for repair works. When doing repair works different widths of gaps in PVC-floor coverings need to be filled. In case of narrow gaps a nozzle attachment made of aluminium will be put on the cannula and afterwards it will be guided upright through the joint. In case of wide gaps the PVC-Cold-Welding Paste will be applied without attachment.

### Delivery programme

Available in displays with 30 pieces each.

*The durability lasts 3 years from the date of manufacturing, if the product is always kept dry, free of frost and not stored above 30 °C.*





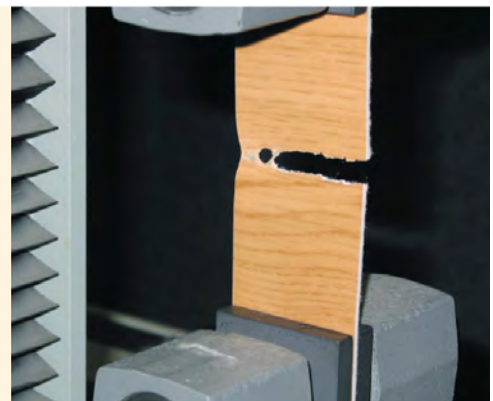
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## Seam Tensile Strength

8 | 10 Very high seam tensile strength – exceeds the values of the European norm by far.



Seam Tensile Test



Tested, confirmed and documented by the (independent German) iff-Prüfinstitut für Fußbodenbau (testing institute for the floor construction industry).

**QUALITY-CERTIFICATE**

Certificate No.: WM-933-2013

Manufacturer of PVC-Floor Covering:	Tarkett (RUS)
Seam Welding:	PVC-Cold Welding Liquid Type A Werner Müller GmbH - closely cut seam - masking tape method - seam area heated to 40 °C before cold welding
Test:	Seam Tensile Strength according to DIN EN 684
Results:	All weldings fulfill the requirements according to DIN EN 649.  Mean Value Seam Tensile Strength [N/50 mm] Requested Value      Actual Value
PVC-Floor Covering:	
Tarkett Accent PRO	
Classification: 34/43	
Wear layer thickness: 0.7 mm	
Total thickness: 2.0 mm	240      605

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Overath (Germany), December 2013  
Management of the Institute: Torsten Großhans

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Results:	All weldings fulfill the requirements according to DIN EN 649.  Mean Value Seam Tensile Strength [N/50 mm] Requested Value      Actual Value
PVC-Floor Covering:	
Tarkett Sprint PRO	
Classification: 32	
Wear layer thickness: 0.4 mm	
Total thickness: 1.8 mm	240      556

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**QUALITY-CERTIFICATE**

Certificate No.: WM-933-2013

Manufacturer of PVC-Floor Covering:	Polystyl (RUS)
Seam Welding:	PVC-Cold Welding Liquid Type A Werner Müller GmbH - closely cut seam - masking tape method - seam area heated to 40 °C before cold welding
Test:	Seam Tensile Strength according to DIN EN 684
Results:	All weldings fulfill the requirements according to DIN EN 649.  Mean Value Seam Tensile Strength [N/50 mm] Requested Value      Actual Value
PVC-Floor Covering:	
Polystyl Contract S8	
Classification: 34/43	
Wear layer thickness: 0.7 mm	
Total thickness: 2.0 mm	240      440

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Certificates –  
Seam Tensile Strength