



## ***Product Data Sheet***

### ***1460 - Premium Carpet Adhesive***

#### **DESCRIPTION**

Spartan 1460 is a water based high solids Premium Carpet Adhesive developed for bonding of a wide range of carpets and underlays. Spartan 1460 is suitable for bonding jute backed, polypropylene backed and woven carpets directly to the subfloor or to double bond underlay. The adhesive quickly develops excellent tack properties and exhibits prolonged re-bond time. Spartan 1460 also has Anti-Microbial properties and low VOC emissions conforming to the Green Star Building Standards. The adhesive is designed for Internal use only.

#### **DIRECTIONS FOR USE**

All subfloor surfaces must be dry, smooth, and free of any contaminations that may affect bond.

This includes dust, old adhesives, and old floorcoverings. All surfaces must be prepared and installed in accordance to current Australian Standards 2455:1 Textile floor covering – installation practice. It is recommended that all absorbent substrates be primed with suitable acrylic floor primer prior to the application of adhesive. All substrates should be tested for moisture content and pH levels, according to the above Australian Standard, prior to undertaking surface priming or installation of the floorcovering. Ensure that the subfloor is absorbent in order to allow adhesive to dry and cure. Spartan 1460 should be applied using one of the following notched trowels. Hold the trowel at an approximate 60-degree angle. The minimum sub floor temperature prior to commencing preparation or adhesive application is 10°C.

“V1” 1.6mm x 1.6mm x 1.6mm “V” notched trowel is suitable for the installation of double bond underlay direct to sub floor. Coverage approx. 5m<sup>2</sup>/litre.

“V2” 2.4mm x 2.4mm x 2.4mm “V” notched trowel is suitable for the installation of jute backed or smooth backed carpets direct to sub floor or to double bond underlay. Coverage approx. 3m<sup>2</sup>/litre.



“V3” 3.2mm x 1.6mm x 3.2mm “V” notched trowel is suitable for the installation of polypropylene backed or textured backed carpets direct to sub floor or to double bond underlay. Coverage approx. 2m<sup>2</sup>/litre.

Adhesive should be allowed to tack-up prior to placing the floor covering into the still-wet film of adhesive. Tack-up time will depend on atmospheric conditions. Check to ensure that complete transfer of adhesive to the floorcovering has occurred. Complete the installation according to manufacturer’s instructions. Roll the finished installation with the recommended weight roller prior to adhesive setting. Do not allow heavy traffic for 24 hours.

All seams should be seamed sealed using Spartan 1490 Seam Sealer (Solvent Based) on direct stick applications. Double bond installations require double bond hot melt tape as recommended by the manufacturer.

#### **CLEAN UP**

Clean tools immediately after use with warm soapy water. Dried adhesive may be softened using a suitable solvent.

#### **SHELF LIFE**

Up to 12 months in sealed container and stored at 20°C.

Note: Always carry out your own test to confirm suitability of this product with your application. Additional information on physical properties, health hazards, storage, handling, and transport is available in the Safety Data Sheet (SDS), available on request.

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