

Technical Data Sheet

Bostik TG4 Glue Gun

Description

The Bostik TG 4 Hot Melt Glue Gun is an electrically operated applicator designed to dispense hot melt glue to bond most materials quickly and efficiently. If you use tapes, fasteners, staples or liquid adhesives, the Bostik TG-4 Glue Gun will probably do it better, faster and neater with just the press of a trigger.

Features

- Ergonomic design (comfortable, reliable, one hand operation)
- Advanced heating element technology (reduces heat up time and saves energy when not in use for long periods –power goes into 'rest time')
- Delivers over 1.5kg of hot melt per hour continuously (high production output).
- Up to date all electric solid state design (more accurate and reliable than thermostats).
- Tough impact resistant plastic housing (will withstand constant plant and warehouse use).
- Light weight compact design (easy one hand operation. Can be used in any position without molten glue falling out).
- Insulated casing (operator safety is assured).
- Cradle/stand supplied (for resting hot gun safely in an upright position when not in use).
- May be used all day (turn off at end of working day only)

Recommended Uses

The TG-4 has given secure, long lasting and cost effective bonding in many Industrial applications now for over on twenty years.

The Packaging, Product Assembly, Furniture and other allied Industries have all benefited from the TG-4's easy and efficient hot melt bonding operation. New applications and industries are being found every year with this product.

Tile Displays

Lighting

Shopfitting

Ducting

Motor Trimming

Footwear

Florists

Contract packing

Electronics

Jewellery

Libraries

Sound proofing

Fibreglass industry

Boat building

Model making

Air filters

Application Instructions

- Place TG4 gun onto orange stand supplied. Always use stand. Never lie gun as down on side when in use or whilst
 cooling down as this may cause gun failure.
- Insert Bostik Glue Stick gently through channel at back of gun.
- Never use excessive force as the glue stick will clog the channel. Plug cord into an electrical outlet and wait 5 minutes
 to heat up the glue. Ensure glue is hot or glue will not extrude through the gun.
- Apply adhesive by gentle continuous pressure and to the more difficult surface to bond (usually smooth surfaces are more difficult to adhere than rough, porous surfaces).
- Release trigger to stop flow of glue.
- Glue does not need to be spread. Do not touch molten adhesive, as temperatures around 200°C will cause serious burns.
- Join surfaces as quickly as possible for optimum bond strength. To bond foam products (polystyrene foam, etc.) to another surface, apply adhesive in an "s" pattern to the surface to which the foam will be bonded, rather than directly to the foam.
- To bond fabrics, use a smaller "S" pattern for additional strength.
- Small drops of glue can be easily removed when cold.
- · Residual glue can be remelted and removed from most bonded surfaces with a warm knife.
- When you have finished using the gun, switch off and unplug it. Allow the glue stick to remain in the gun do not remove stick from rear of gun at any time.



Hot Melt Glue Sticks

Presently, there are two grades of Bostik Glue Sticks available for use with the TG-4

- 1kg, 5kg, and 15kg packs of **yellow Bostik 6303 glue sticks**. These are 380mm (15") long and are especially suitable for use with wood (furniture making), carton sealing (packaging) and many other similar applications.
- 5kg packs of clear, flexible 6330 sticks- 180mm (7") long and used extensively in the craft and floristry trades.

PLEASE NOTE

The Bostik TG4 Hot Melt Glue Gun is designed to use 12mm diameter glue sticks, manufactured by Bostik. Usage of alternative maker glue sticks will <u>void</u> the warranty.

Bostik TG-4 and associated glue sticks will bond virtually any combination or types of material from light weight fabrics and foam to more solid materials like wood, steel and tiles. Will also bond plastics including polypropylene and polyethylene type. For product assistance, contact the Bostik Branch in your state or your authorized Bostik Distributor.

Limitations

- · For industrial professional use only
- Recommended for medium to heavy assembly jobs.
- Do not allow the nozzle of the heated gun to make contact with any surfaces as it may cause damage. Hot molten glue
 may damage some surfaces.
- **Do not** leave gun unattended and unplug cord when not in use.
- Do not use the gun in damp or wet conditions or expose it to rain.
- Never put any object in the gun other than the glue sticks recommended.

Properties

Туре	Heavy Duty Industrial Grade		
Voltage/Watts	240V/50W		
Output	Min 1.5kg/hr		
Heater element	3x solid state PTC		
Melt Temperature	190°C (set)		
Weight	780gm		
Repairable	Yes (most cases) by manufacturer		

Electrical Approvals

Туре	
'C' Tick Mark	Number N2382 Australian Communications Authority Approval (ACA)
'CS' (Certificate of Suitability)	Approval No. CS95089V
VDE & UL	Overseas Compliance for Europe & USA

Storage & Shelf Life

Store in a cool dry, area away from weather.

Health & Safety

- Use extreme care; molten material will burn skin. Do not touch molten glue or hot parts of gun.
- Wear protective clothing and eye protection when working with hot glue.
- Do not immerse the glue gun in water as it will cause electrical shock.

Packaging

Bostik TG4 Glue Gun is packaged in an individual box containing gun, stand, glue sticks, guarantee form, and instructions. There are 4 units packed into an outer carton.

GUARANTEE

The Bostik TG-4 comes with an Industrial 6 month repair or replacement guarantee in the unlikely situation that the hot melt gun fail to operate properly

Product Details

Bostik TG4 Glue Gun

Item Number Size	Colour	Pack Quantity
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The representations and recommendations regarding the products are based on tests which we believe to be reliable. However, no guarantee of their accuracy can be made because of the great range of field conditions and variations encountered in raw materials, manufacturing equipment and methods. Thus, the products are sold with a limited warranty only, and on the condition that purchasers will make their own tests to determine the suitability of the product for their particular purposes. Under no circumstances will Bostik Australia Pty Ltd be liable to anyone except for replacement of the products or refund of the purchase price.

ALL SALES ARE EXPRESSLY LIMITED TO THE TERMS AND CONDITIONS OF SALE OF BOSTIK AUSTRALIA PTY LTD

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